02-1 Process State, Sensors, and Interfacing

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Process State and Process Variables

Function of sensors: convert physical quantity to information.

Information will (usually) be read by computer via an interface.

Ultimately, the information, in the desired form, will be stored in a memory location. $\,$

The following steps are typical:

- 1: A transducer converts process state to a raw electrical quantity.
- 2: A conditioning circuit converts the raw electrical quantity into a useful electrical quantity.
- ${\tt 3:}$ An analog-to-digital converter (ADC) converts the useful electrical quantity to information.
- 4: A buffer and interface store, format, and present the information to a computer.
- 5: An interface routine reads the information, converts it to the desired form, and stores it in the desired place.

The process state is the current condition of the process, down to infinitesimal detail.

The $process\ variable$ is a part or characterization of a process state, usually in terms of a common measure.

For example, consider a coffee maker.

<u>Process state</u>: amount of water in carafe, water temperature, chemical description of water in carafe, type of coffee beans, etc.

Process variable: temperature of water.

Process variable value: $70\,^{\circ}$ C.

Characteristics

It is impossible to know the complete process state (because of infinite detail).

It is impossible to know the exact value of a process variable.

A process variable value, however, can be determined to a high degree of precision.

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02-3 Dimensions 02-3

Basics

A process variable's value is usually expressed as the product of a number and a dimension.

For example, let process variable ${\cal T}$ be the temperature of water in a coffee maker carafe.

Then a value for T might be $60\,^{\circ}\mathrm{C}$.

An equivalent value might be $T=333.15\,\mathrm{K}.$

Notation

Dimensions will be written in Roman (upright) type. For example, mA, V, and m.

Symbols representing values (variables) will be written in italic type: T, x, and R.

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Thus, $3V\,\mathrm{V}$ means "three vee volts."

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Algebraic Manipulation of Dimensions

In expressions, dimensions are manipulated in the same way as numbers and variables.

For example:

$$\frac{3\,{\rm km}}{5\,{\rm MPH}} = \frac{3\,{\rm km\,hr}}{5\,{\rm Mi}} = \frac{3\,{\rm km\,hr}}{5\,{\rm Mi}} \frac{{\rm Mi}}{1.6\,{\rm km}} = \frac{3}{8}\,{\rm hr}.$$

Graphs of Values

Axes will be labeled with a symbol divided by a dimension.

For example, x/\mathbf{V} or $R/\mathbf{k}\Omega$.

The numbers on the axis are then dimensionless.

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Device which converts a physical quantity from one form to another.

Usually from...

- ...a physical quantity which is a process variable to...
- ...some useful electrical quantity.

For example, a transducer might convert temperature to resistance.

Transducer Modeling

Mapping (function) from process variable to electrical quantity.

Symbol $H_{\rm t}$ denotes the function.

Let x be a process variable.

Then $H_t(x)$ is the output...

... of the transducer with function $H_{\rm t}.$

Example

A variable resistor can be used as a transducer.

Consider a variable resistor which consists of a slider that can move $15\,\mathrm{mm}$ while resistance varies linearly from 0 to $10\,\mathrm{k}\Omega.$

Process variable: position of slider, x.

Mapping:
$$H_{\rm t}(x) = x \frac{10 \,\mathrm{k}\Omega}{15 \,\mathrm{mm}}$$

Process variable value determined from transducer output.

Let $y = H_t(x)$ where H_t and x are as above.

Quantity y is a resistance.

The position x is found by inverting H_t :

$$H_{\mathrm{t}}^{-1}(y) = y \frac{15\,\mathrm{mm}}{10\,\mathrm{k}\Omega}$$

The process of finding the inverse is equivalent to solving for x in the equation $y=x\frac{10\,\mathrm{k}\Omega}{15\,\mathrm{mm}}.$

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Conditioning Circuits

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Analog to Digital Conversion

Purpose

The output of a transducer is a raw electrical quantity.

It might have to be amplified or otherwise processed.

This is done by conditioning circuits.

Conditioning circuits might have to do one or more of the following:

- Amplify a tiny voltage.
- Convert resistance to voltage.
- Detect tiny changes in resistance (e.g., 100.1 to $100.2\,\Omega$).
- Add an offset to the transducer output.
- Correct for nonlinearities in the transducer function.
- Other functions.

Notation

The symbol $H_{\rm c}$ will be used for the conditioning circuit's function.

An amplifier is a simple conditioning circuit: $H_c(v) = Av$, where A, the gain, is a dimensionless number.

For example, if x is a process variable, then $H_t(x)$ is the transducer output and $H_c(H_t(x))$ is the conditioning circuit output.

Sensors

The combination of transducer and conditioning circuit is referred to as a sensor.

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ADC Use

Conditioning-circuit output is usually fed to an ADC.

An analog-to-digital converter converts electrical quantities to informa-

Input is usually a voltage, output is usually an integer.

Symbol $H_{ADC}(v)$ will be used for an ADC function.

Standard ADC Function

Since most ADCs will convert voltage to integers a standard function will be used.:

$$H_{ADC(h,b)}(v) = \left| \frac{v}{h} (2^b - 1) \right|,$$

where h is a voltage and b is an integer.

This ADC would convert voltages in the range 0 to h (inclusive) to a binary number from 0 to $2^b - 1$.

For example, $H_{ADC(10 \text{ V},8)}(5 \text{ V}) = 127$ and $H_{ADC(17 \text{ V},16)}(1.3 \text{ V}) = 5011$.

memory location:

raw = readInterface():

more of the following operations:

usually an integer.)

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The following is done to transfer a value from the interface to the

 $2\colon$ The interface routine, or some other code, applies a function, $H_{\rm f},$ to the

The function H_{f} puts the value into the final form. It may perform one or

• Convert the raw value to a floating-point quantity. (ADC output is

 \bullet Correct for any nonlinearities in the transducer or conversion circuit.

 $H_{\rm f}(H_{\rm ADC}(H_{\rm c}(H_{\rm t}(x))))$

• Convert the quantity to the desired dimensions. (E.g., meters, mi-

In terms of the process variable, the final value written is:

Value is read by other parts of the RT program.

1: The interface routine makes a call to read the interface.

3: The result is written into the memory location.

theMemoryLocation = HsubF(raw);

Buffering is the short-term storing information.

Two reasons for buffering the value of a process variable:

Value at a particular time is needed. (Value is buffered at that time.)

Value is only valid at certain times. (Value is buffered when valid.)

The buffer itself can be a simple flip-flop, a register, a RAM, etc.

Usually, buffer contents read by a computer through an interface.

The interface presents the buffered data to the computer in some standard form.

The computer is running some RT (real time) program.

The RT program has one or more interface routines.

The interface could tell the RT program that data is available by making an interrupt request.

...or...

An interface routine could read the buffer without being alerted by an external signal.

For example, it might read the buffer every millisecond.

Sampling is the process of reading a process variable at regular intervals.

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The Conditioning Problem

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Example Problem Selection of Transducer

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Archetypical Problem:

Design a system to write variable procVar with H(x), the value of ... in ..., where process variable x is ..., x can take values in the range $[x_{\min}, x_{\max}]$ and where $H(x) = \cdots$.

Example Problem:

Design a system to write variable waterLevel with H(x), an integer giving the water level, where process variable x is the water level in room 2161 CEBA, x can take on values in the range [0 m, 1 m] and where $H(x) = x \frac{5}{m}$

Solution Overview

1: Choose a transducer.

A variable resistor connected to a float with cables.

2: Choose an ADC.

Suppose an ADC with function $H_{ADC(5V,8)}$ is available.

3: Design a conversion circuit.

This will convert resistance to voltage.

4: Design the buffer and interface.

Details for this part will be skipped here.

5: Write the function for computing the final value. Easy, but tedious.

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Use potentiometer: 1

Construction: shaft that can rotate 6 radians.

Three leads.

Resistance between center and lower lead, $\theta \frac{100 \,\mathrm{k}\Omega}{6}$ where $\theta \in [0, 6]$ is the shaft angle.

Resistance between center and upper lead, $100 \,\mathrm{k}\Omega - \frac{\theta}{6} 100 \,\mathrm{k}\Omega$.

Transfer function for center and lower lead, $H_{\rm vr}(\theta) = \frac{\theta}{\epsilon} 100 \,\mathrm{k}\Omega$.

Use of Potentiometer

Floats, guides, and cables will convert water level to shaft rotation.

These constructed so that $\theta = x \frac{6}{1m}$

$$H_{\rm t}(x) = x \frac{100 \,\mathrm{k}\Omega}{\mathrm{m}}$$

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The Conversion Circuit

The output of the conversion circuit will be:

$$H_{\rm c}(H_{\rm t}(x)) = H_{\rm c}\left(x\frac{100\,{\rm k}\Omega}{\rm m}\right).$$

The type of ADC chosen requires its input in the range of 0 to 5 V.

A variety of conversion circuits could be used.

The simplest is a linear conversion from resistance to voltage.

$$\begin{split} H_{\rm c}(R) &= R \frac{5\,\mathrm{V}}{100\,\mathrm{k}\Omega}. \\ H_{\rm c}(H_{\rm t}(x)) &= x \frac{100\,\mathrm{k}\Omega}{\mathrm{m}} \frac{5\,\mathrm{V}}{100\,\mathrm{k}\Omega}. \\ H_{\rm c}(H_{\rm t}(x)) &= x \frac{5\,\mathrm{V}}{\mathrm{m}}. \end{split}$$

ADC, Buffering, and Final Processing

The ADC function is fixed at

$$H_{\mathrm{ADC}(5\,\mathrm{V},8)}(v) = \left\lfloor v \frac{(2^8-1)}{5\,\mathrm{V}} \right\rfloor = \left\lfloor v \frac{255}{5\,\mathrm{V}} \right\rfloor.$$

$$H_{\mathrm{ADC}(5\,\mathrm{V},8)}(H_{\mathrm{c}}(H_{\mathrm{t}}(x))) = \left\lfloor x \frac{5\,\mathrm{V}}{\mathrm{m}} \frac{255}{5\,\mathrm{V}} \right\rfloor = \left\lfloor x \frac{255}{\mathrm{m}} \right\rfloor.$$

The ADC output is clocked into a buffer and then transfered to the computer through an interface.

Details of these parts will be covered later in the semester.

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Finally, the interface routine converts the raw form into the desired form: $H(x)=x\frac{5}{\mathrm{m}}.$

$$H_{\rm f}(H_{\rm ADC(5\,V,8)}(H_{\rm c}(H_{\rm t}(x)))) = H(x)$$

 $H_{\rm f}(|x(255/\,{\rm m})|) = H(x)$

Define $y = g(x) = \lfloor x(255/\text{ m}) \rfloor$.

Then
$$x = g^{-1}(y) \approx y \frac{\mathrm{m}}{255}$$
 for $x \in [0 \,\mathrm{m}, 1 \,\mathrm{m}]$.

$$\begin{split} H_{\mathrm{f}}(g(x)) &= H(x) \\ H_{\mathrm{f}}(y) &= H(g^{-1}(y)) \\ &= H(y\frac{\mathrm{m}}{255}) \\ &= \frac{5}{\mathrm{m}}y\frac{\mathrm{m}}{255} \\ &= \frac{y}{51}. \end{split}$$

The code fragment in the RT program is then:

int raw:

double waterLevel;

raw = readInterface();

waterLevel = raw/51.0;

... and we're done!

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